

SKYGREEN® MJ200

PCTG

SK Chemicals

Processing/Physical Characteristics	Value	Unit	Test Standard
ASTM Data			
Mold Shrinkage, MD	0.0035	mm/mm	ASTM D 955
Density, 73 °F	1230	kg/m ³	ASTM D 792

Mechanical Properties	Value	Unit	Test Standard
ISO Data			
Yield stress	44	MPa	ISO 527
Yield strain	4.4	%	ISO 527
Stress at Break	46	MPa	ISO 527
Strain at Break	220	%	ISO 527
Flexural Modulus (23 °C)	1600	MPa	ISO 178
Flexural strength	60	MPa	ISO 178
Notched Impact Strength (Izod), 23 °C	93	kJ/m ²	ISO 180/1A
ASTM Data			
Tensile Strength at Yield	45.1	MPa	ASTM D 638
Tensile Strength at Break	53	MPa	ASTM D 638
Elongation at Yield	5	%	ASTM D 638
Elongation at Break	340	%	ASTM D 638
Flexural Modulus	1795	MPa	ASTM D 790
Flexural Strength	66.7	MPa	ASTM D 790
Rockwell Hardness	R 105	-	ASTM D 785
Notched Impact Strength (Izod), 1/8 in	860	J/m	ASTM D 256

Thermal Properties	Value	Unit	Test Standard
ISO Data			
Temp. of deflection under load (1.80 MPa)	64	°C	ISO 75-1/-2
Temp. of deflection under load (0.45 MPa)	76	°C	ISO 75-1/-2
ASTM Data			
DTUL @ 66 psi	74	°C	ASTM D 648
DTUL @ 264 psi	64	°C	ASTM D 648

Optical Properties	Value	Unit	Test Standard
ASTM Data			
Haze	1	%	ASTM D 1003
Light Transmittance	90	%	ASTM D 1003

Characteristics

Processing

Injection Molding

Chemical Resistance

General Chemical Resistance

Special Characteristics

Impact modified, Transparent

Applications

Medical

Disclaimer

Liability Exclusion

These guide values are measured and provided by the product manufacturer and have been determined on standardised test specimens and can be affected by pigmentation, mould design and processing conditions. M-Base has taken the guide values from the producer's original Technical Data Sheet. **ALBIS AND M-BASE ARE THEREFORE NOT RESPONSIBLE FOR THE ACCURACY OF THE GUIDE VALUES AND CANNOT GIVE ANY WARRANTY WITH REGARD TO THEIR CORRECTNESS.**

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- risk class III applications according to EU directive 93/42/EEC
- any bodily implant application for greater than 30 days
- any critical component in any medical device that supports or sustains human life.

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